

Totally Integrated Automation Portal

Project 1 / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		

Information

Title		Author		Comment	
Family		Version	0.1	User-defined ID	

Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:

%FC9000

"MHJ-PLC-Lab-Function-S71200"

EN

ENO

Network 2:

%I16.0

"Start Button"

%I16.1

"Stop Buttom"

%M152.0

"Box Error"

%M151.0

"Emergency stop"

%M151.7

"Master Alarm"

%M151.1

"Alarm 1"

%M100.0

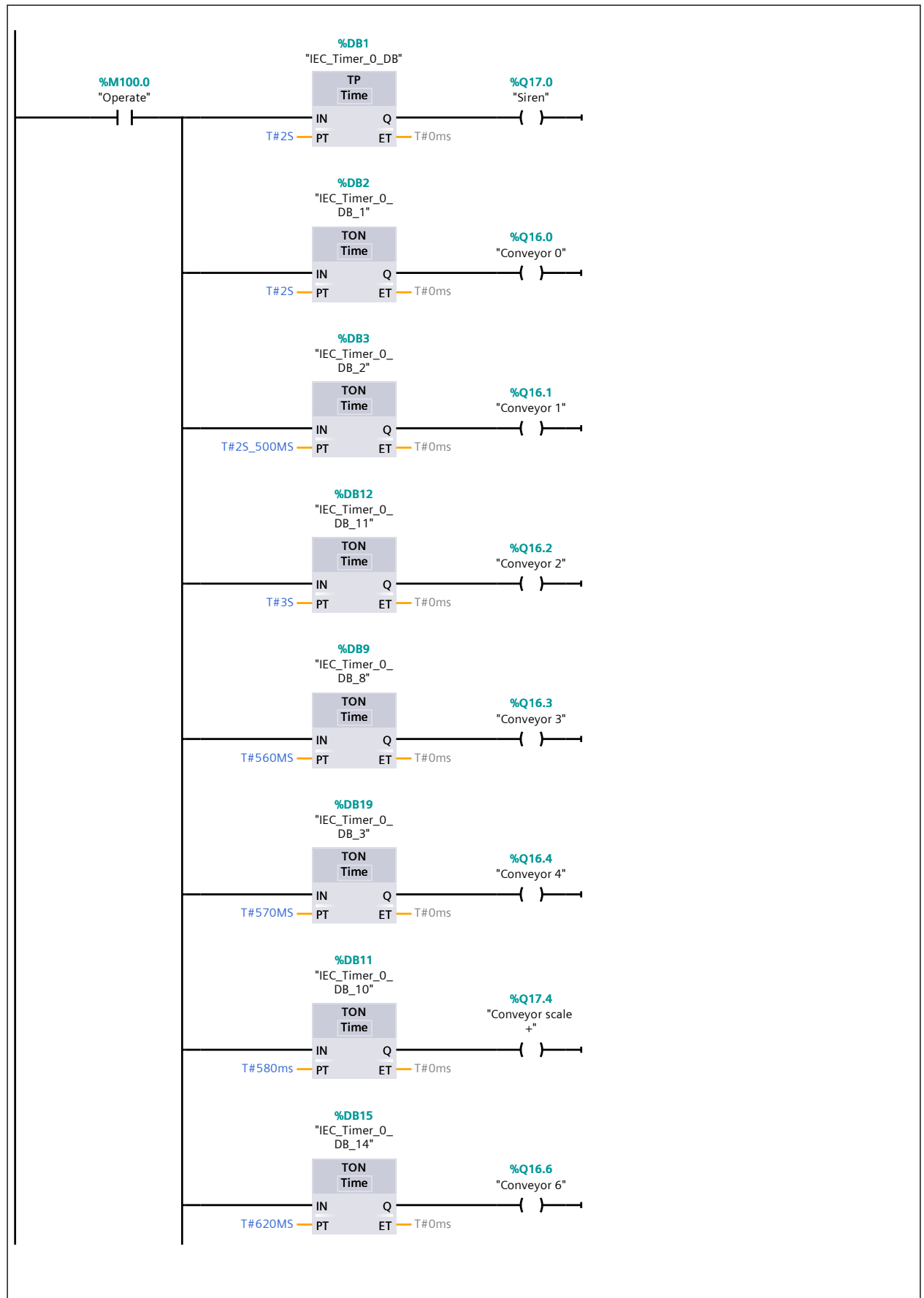
"Operate"

%M100.0

"Operate"

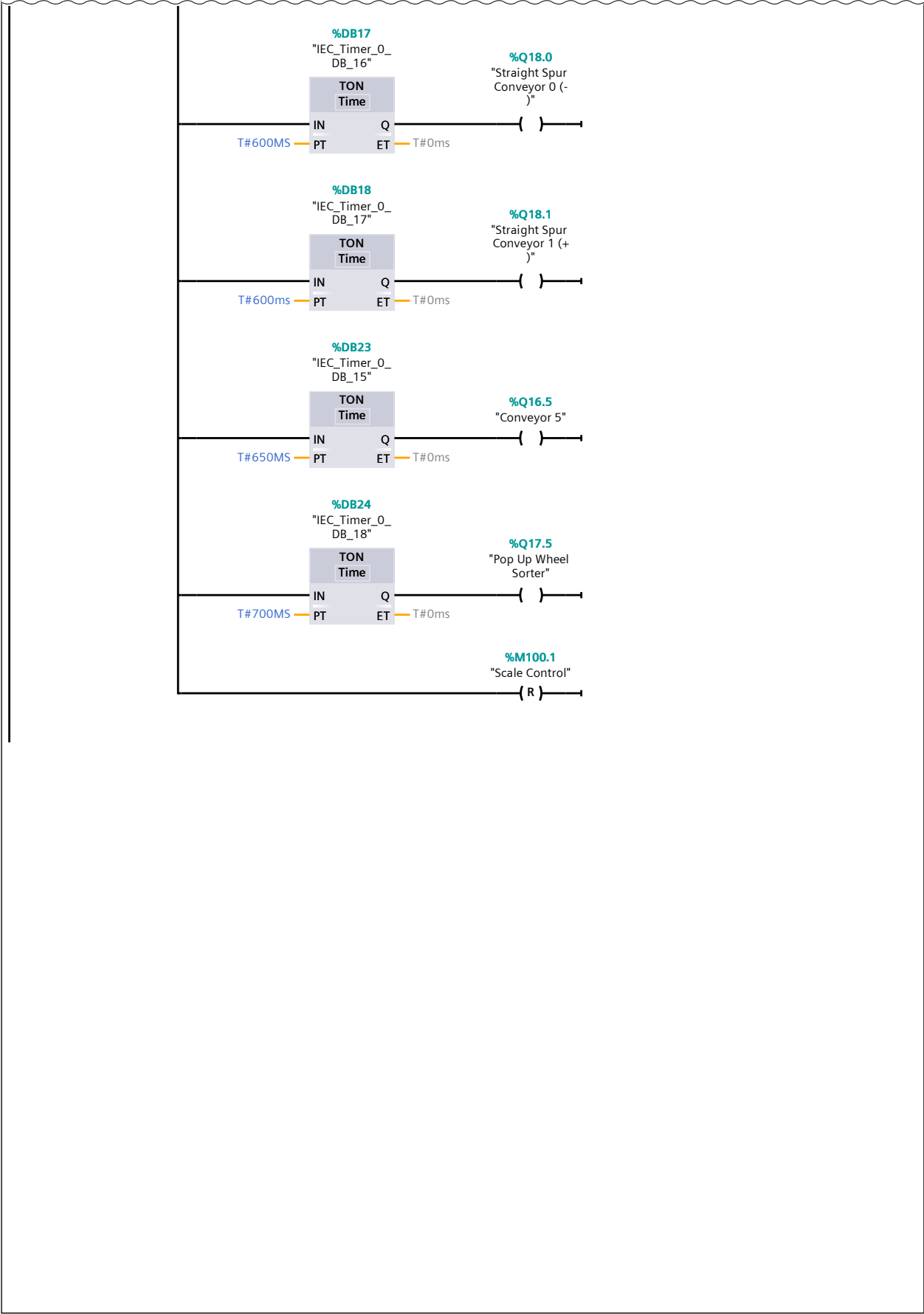
Network 3:

Network 3: (1.1 / 2.1)

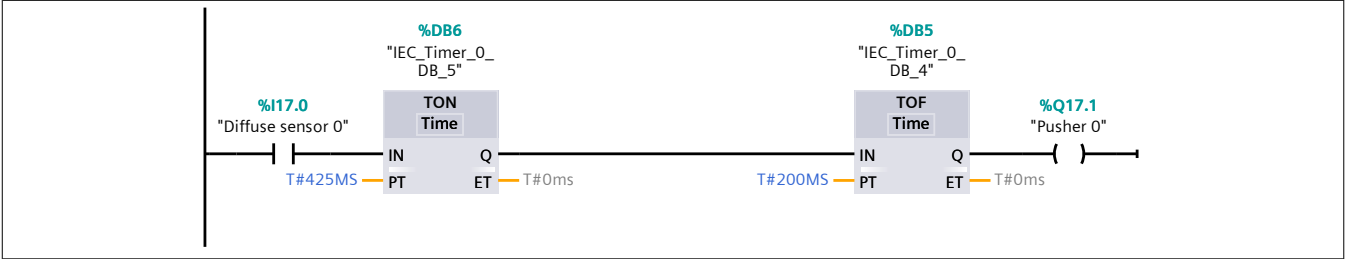


Network 3: (2.1 / 2.1)

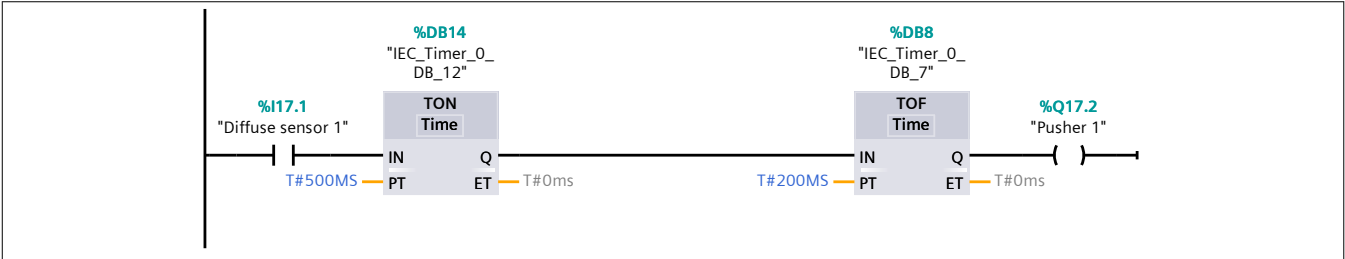
1.1 (Page1 - 2)



Network 4:



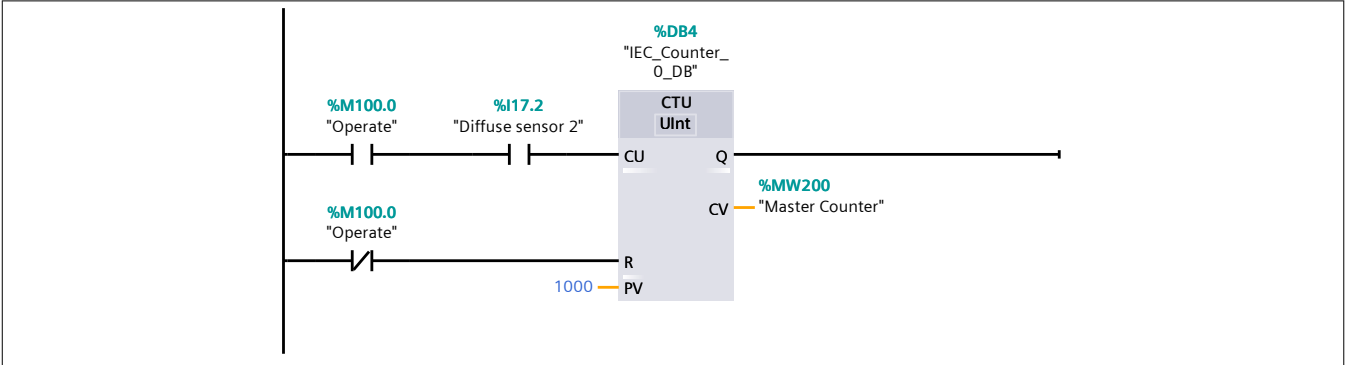
Network 5:



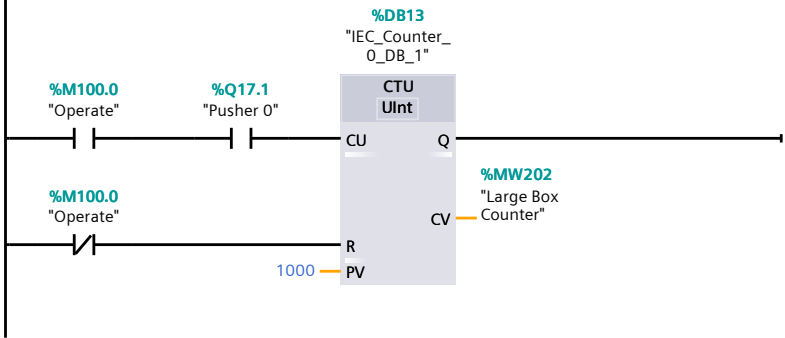
Network 6:



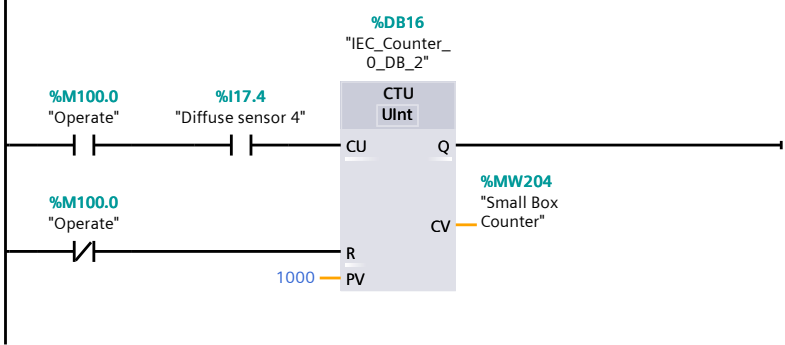
Network 7:



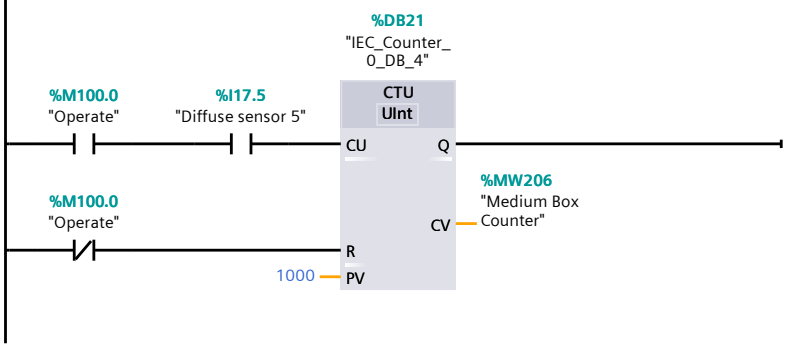
Network 8:



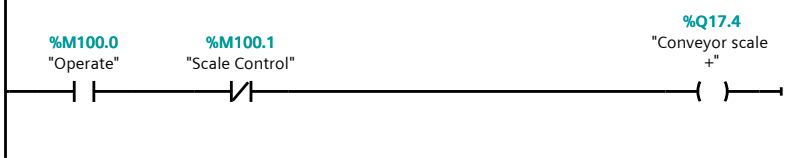
Network 9:



Network 10:

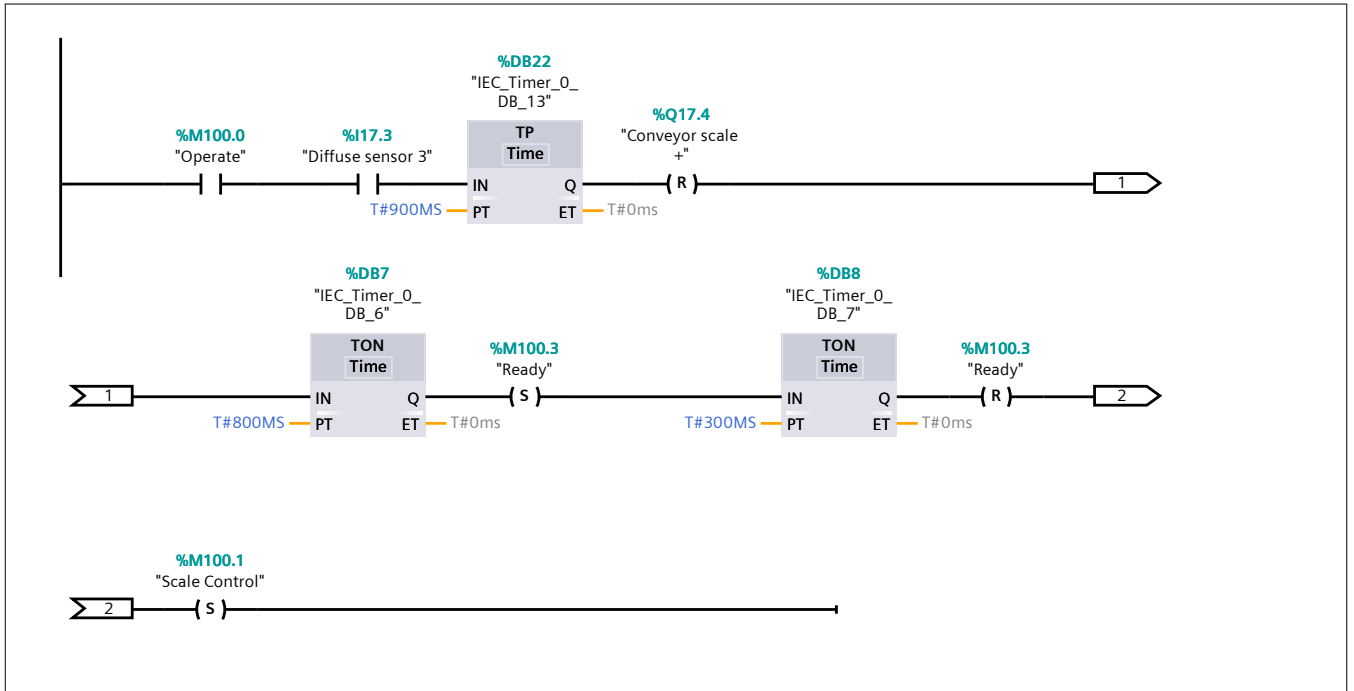


Network 11:

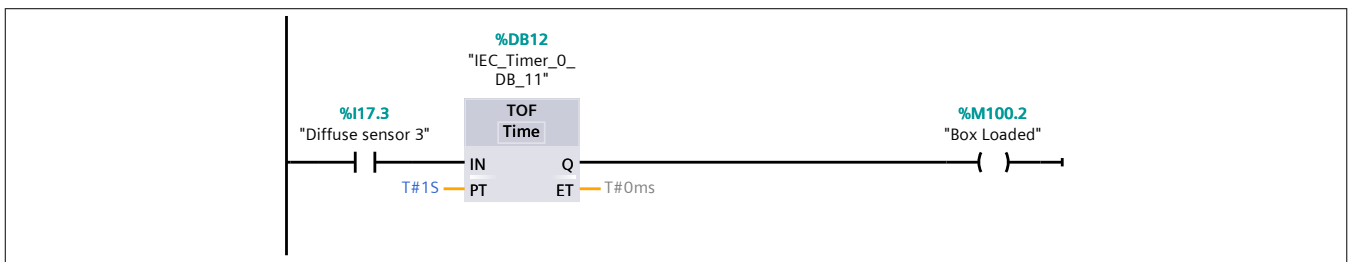


Network 12:

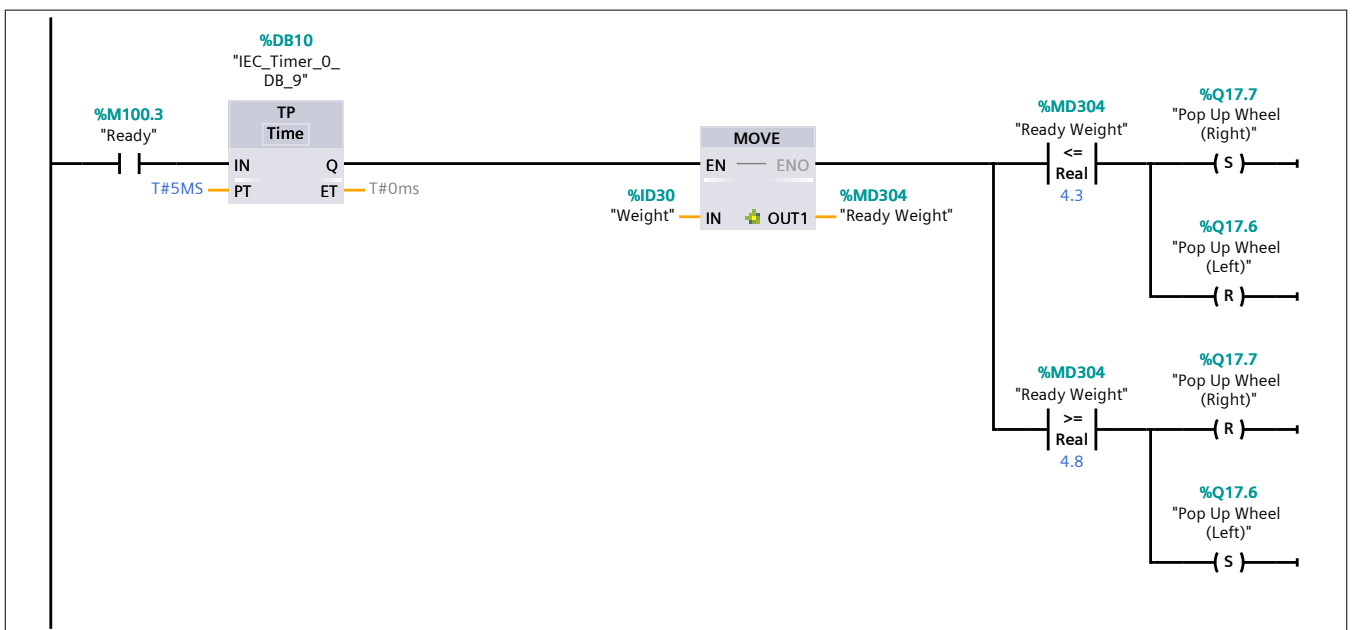
Network 12:



Network 13:



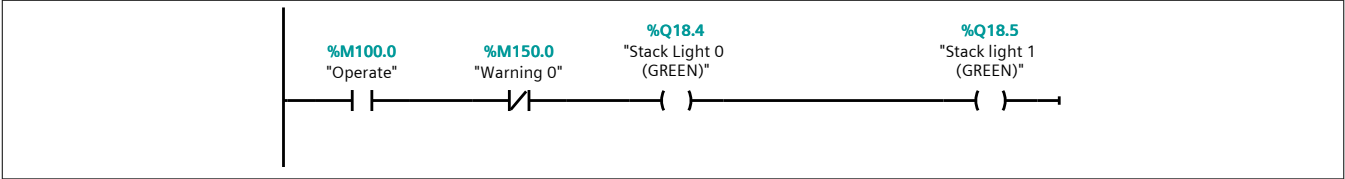
Network 14:



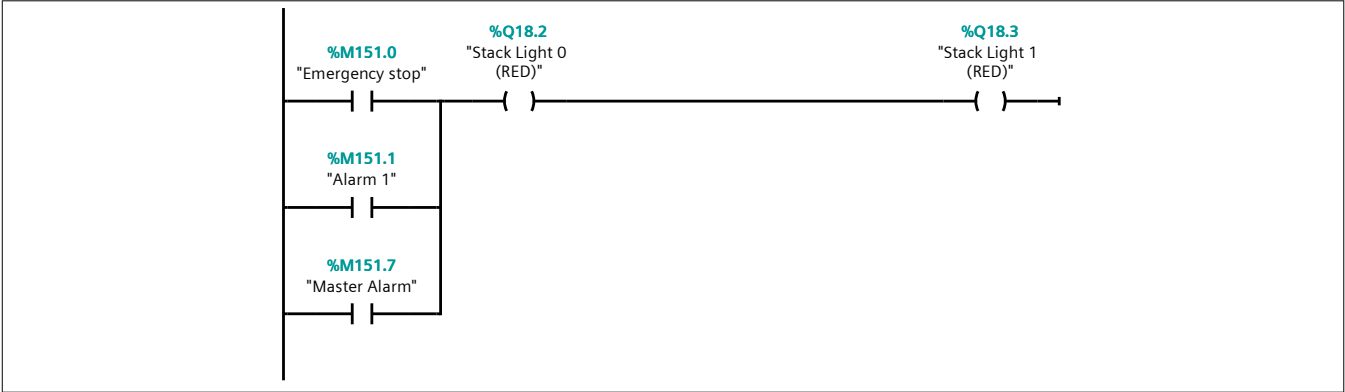
Network 15:



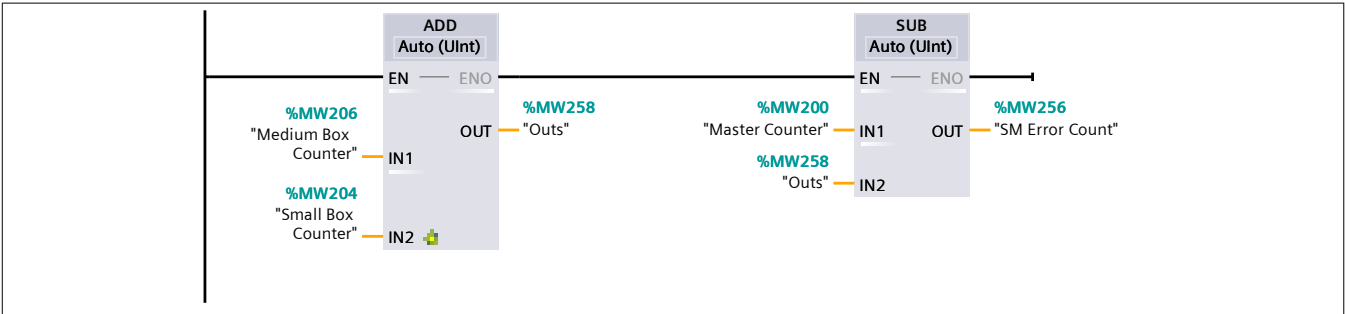
Network 16:



Network 17:



Network 18:



Network 19:

